
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name JOHNSON MATTHEY FLUX PASTE
Synonyms 3776 - SDS NUMBER • EFLOFLUX - EASYFLO FLUX TYPE S PASTE • TEN20FLUX - EASYFLO FLUX PASTE • TEN4AFLUX - TENACITY NO. 4A FLUX PASTE • TEN6 - TENACITY 6 FLUX PASTE

1.2 Uses and uses advised against

Uses BRAZING FLUX • WELDING FLUX

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Email contact@boc.com
Website <http://www.boc.com.au>

1.4 Emergency telephone numbers

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Acute Toxicity: Oral: Category 4
Acute Toxicity: Inhalation: Category 4
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)
Toxic to Reproduction: Category 1A

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms



Hazard statements

H302 Harmful if swallowed.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H360FD May damage fertility. May damage the unborn child.

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Prevention statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response statements

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P330	Rinse mouth.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
BORON	7440-42-8	689-761-3	10 to 60%
FLUORIDE	16984-48-8	-	10 to 60%
POTASSIUM HYDROGEN FLUORIDE	7789-29-9	232-156-2	<0.99%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
POTASSIUM FLUOBORATE	14075-53-7	822-126-2	Not Available

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.
First aid facilities	Normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases/ fumes (metal oxides, borates, fluorides, boron oxides) during brazing, soldering or fluxing operations.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Borates, anhydrous	SWA [AUS]	--	1	--	--
Fluorides, as F	SWA [AUS]	--	2.5	--	--

Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
FLUORIDE	ACGIH BEI	Fluoride in urine	Prior to shift	2 mg/L
	ACGIH BEI	Fluoride in urine	End of shift	3 mg/L
POTASSIUM HYDROGEN FLUORIDE	ACGIH BEI	Fluoride in urine	End of shift	3 mg/L

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

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PPE

Eye / Face	Wear a welding helmet and brazing goggles.
Hands	Wear PVC or leather or welding gloves.
Body	Wear rubber or leather boots and coveralls and a leather apron.
Respiratory	Where an inhalation risk exists, wear a Class P2 (metal fume) / N95 respirator. If using product in a confined area, wear an Air-line / Full Facepiece Supplied-Air Respirator (SAR).



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE TO BROWN PASTE
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	450°C to 850°C
Evaporation rate	NOT AVAILABLE
pH	4 to 8 (1 % solution)
Vapour density	NOT AVAILABLE
Relative density	1.6 (Approximately)
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	> 600°C
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur under normal conditions.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

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Acute toxicity Harmful if swallowed or if inhaled. Acute overexposure to welding/brazing fumes may result in metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat or eyes.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
BORON	650 mg/kg (rat)	--	--
POTASSIUM HYDROGEN FLUORIDE	52 mg/kg (rat)	--	--

Skin Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

Eye When heated, fumes evolved may result in irritation, lacrimation, and possible burns.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Welding fume is classified as carcinogenic to humans (IARC Group 1). Lung cancer is the most common form of human cancer. Positive associations have been observed with cancer of the kidney.

Reproductive May damage fertility or the unborn child. Animal studies have shown that exposure to high concentrations of borates may affect the developing fetus and the testes.

STOT - single exposure Over exposure to fumes may result in irritation of the nose and throat, nausea and headache. Freshly formed metal fumes may result in metal fume fever, a flu-like illness with symptoms including; metallic or sweet taste, dry throat, coughing and tight chest. High level exposure may result in pulmonary oedema.

STOT - repeated exposure Repeated exposure to fluorides may result in discolouration of teeth; as well as lung, kidney, liver, ligament and bone (osteosclerosis, skeletal fluorosis) damage. Repeated exposure to borates may result in skin rash, bronchitis and kidney damage.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. Alternatively, absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

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	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code	None allocated.
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15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Poison schedule	Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
Inventory listings	AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION**Additional information**

WELDING (1): Due to the diversity of welding techniques, processes, materials used, nature of the surface being welded and the presence of contaminants, the fumes & gases associated with welding will vary in composition and quantity. When assessing a welding process, the toxic fumes generated may not only be associated with the parent metal, filler wire or electrode. The welding/cutting arc may generate nitrogen oxides, carbon monoxide & other gases, whilst UV radiation emitted from some arcs generates ozone. Ozone may irritate mucous membranes and cause pulmonary oedema & haemorrhage. Shielding gases (e.g. carbon dioxide and inert gases i.e. argon and helium) in high concentrations, in confined spaces, may reduce oxygen in the atmosphere to dangerous levels, resulting in possible asphyxiation.

WELDING (2): In addition to complying with individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m³ (unless otherwise classified) when collected in accordance with Australian Standard AS 3853.1: Fume from welding and allied processes - Guide to methods for the sampling and analysis of particulate matter and AS 3853.2: Fume from welding and allied processes - Guide to methods for the sampling and analysis of gases. Airway irritation and metal fume fever are the most common acute effects from welding fumes. Reported to cause reduced sperm quality in welders.

WELDING (3): Other gases and fumes associated with welding processes include: Inert shielding gases (e.g. argon, carbon dioxide, helium) which may reduce the atmospheric oxygen content in poorly ventilated areas. UV-radiation and Infra-Red radiation may decompose chlorinated degreasing agents to form highly toxic and irritating phosgene gas. This may occur if a metal has been degreased but inadequately dried or when vapours from a nearby degreasing bath enter the welding zone.

WELDING (4): Welding fumes may contain a wide variety of chemical contaminants, including oxides and salts of metals and other compounds which may be generated from electrodes, filler wire, flux materials and from the welded material (e.g. painted surfaces). Welding stainless-steel and its alloys generates nickel and chromium (VI) compounds. Welding fumes are retained in the lungs. Sparingly soluble compounds may be released slowly from the lungs. Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

PRODUCT NAME JOHNSON MATTHEY FLUX PASTE**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmtglobal.com
Web: www.rmtglobal.com

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